

Date: Thursday, 30/10/2008 2:39:48 PM
User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
Job Number : 43102
Estimate Number : 13638
P.O. Number : Part Number : AS3509257
This Issue : 30/10/2008 S.O. No. : Drawing Number : AS350-9257 REV 0
Prsht Rev. : NC Project Number : N/A
First Issue : / / Type : MACHINED PARTS Drawing Revision : 0
Previous Run : Material :
Written By : 08.10.30 Due Date : 06/11/2008 Qty: 2 Um: Each
Checked & Approved By :
Comment : Est Rev:A New Issue 08-10-30 JLM Verified By:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M4130NR0375 4130 steel RD bar .375"



Comment: Qty.: 0.0604 f(s)/Unit Total : 0.1208 f(s)

4130 steel RD bar .375"

Batch: M108059

mme 08/10/30

2.0 LATHE CONV. CONVENTIONAL LATHE



Comment: CONVENTIONAL LATHE

Turn as per Dwg AS350-9257

mme 08/10/30

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



mme 08/10/30

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Pc 8/10/31 (2)

6.0 QC21 FINAL INSPECTION/W/O RELEASE



08/11/03

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

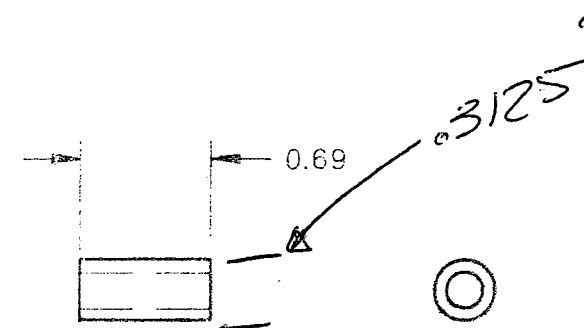


08/11/03

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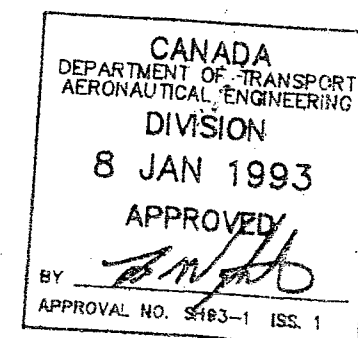
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PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
AS350-92-57	57	BUSHING	4130 COND. N. RND. TUBE	MIL-T-6736	5/16" O.D. X 0.063 W X 11/16" LG.



(57) BUSHING

w/o 43102



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS ANGLES
X.XXX ?0.010 ?1/2?
X.XX ?0.03
X.X ?0.1

APPROVALS		DATE	
DRAWN: E. BURGON		10 DEC 92	
CHECKED:			
STRESS:			
FLIGHT TEST:			
SCALE 1 : 1			
SHEET 1 OF 1			

AERO DESIGN LTD.			
1055 McTAVISH ROAD N.E. CALGARY, ALBERTA T2E 7G9			
EAGLE COPTERS LTD.			
625 McTAVISH RD. N. E. CALGARY, ALBERTA T2E 7G9			
AS350 & AS355 CARGO BASKET BUSHING			
SIZE B	DWG. NO. AS350-9257	REV. 0	

DART AEROSPACE LTD	Work Order: 43102
Description: Bushing	Part Number: AS2509257
Inspection Dwg: , Rev: 0	Page 1 of 1


FIRST ARTICLE INSPECTION CHECKLIST

X

X

[illegible]

Measured by:	M. W. S.
Date:	08/10/30

Audited by:	
Date:	12-10-31

Prototype Approval:	N/A
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	